

Verfügbare Beispielprogramme MPS / Available sample programs MPS

MPS D

PLC Programs MPS D Stations

Control type	Festo			Siemens				Allen Bradley			Mitsubishi			Control type		
	CECC-UK	CPX-CEC	FEC	S7-1512C-1PN	S7-1516-3PN/DP	S7-313C-2DP	S7-314C-2PN/DP	S7-315F-2-PN/DP	CL1769-L24ER	CL1769-SL-NT	ML 1500	J.	FX1N		J.	J.
PartNumber EduTrainer	8043320	567274	NA	8065452	8095754 (extended I/O)	8065594	567103	8034581	567104	8034582	8096790	NA	J.	NA	J.	J.
MPS D Station																
8034566 MPS-D Verteilen/Band MPS-D Distributing/Conveyor	A			A	NA					A	NA					
81293872 MPS-D Verteilen Pro MPS-D Distributing Pro	NA			NA	A					NA	NA					
8038802 MPS-D Trennen MPS-D Separating	A			A	NA					A	NA					
8038623 MPS-D Messen (bis 10.18 mit SOEG) MPS-D Measuring (until 10.18 with SOEG)	*I/O			A	NA					A	NA					
8038623 MPS-D Messen (ab 10.18 mit SOEL) MPS-D Measuring (since 10.18 with SOEL)	*I/O			A	NA					A	NA					
8034567 MPS-D Pick&Place MPS-D Pick&Place	A			A	NA					A	NA					
8046325 MPS-D Sortieren MPS-D Sorting	A			A	NA					A	NA					
8129436 MPS-D Sortieren inline MPS-D Sorting inline	NA			A	NA					NA	NA					
8063910 MPS-D Fügen MPS-D Joining	A			A	NA					A	NA					
8059892 MPS-D Programmieren MPS-D Programming	A			A	NA					A	NA					
8062644 MPS-D Verpacken MPS-D Packaging	*TN			NA	A					NA	A					
8049013 MPS-D Lagern MPS-D Storing	A			A	NA					A	NA					
8082795 MPS-D Lagern Version 2 MPS-D Storing version 2	NA			NA	A					NA	A					

Version v0.97
Date 2021-02-16

Erläuterungen / Explanation

A	SPS Programm vorhanden. PLC programm available.
NA	SPS Programm NICHT vorhanden. PLC programm NOT available.
	Sonder / umgebaute Stationen special / modified station
*TN	Programm braucht eine konfigurierte SPS, bitte nehmen Sie hierzu Kontakt mit unserem Vertrieb auf. Program needs a configured PLC, please contact our distributor.
*I/O	SPS braucht eine Analog Erweiterung PLC needs an analog upgrade.

PLC Programs MPS D Systems

Control type	Festo			Siemens				Allen Bradley			Mitsubishi			Control type		
	CECC-UK	CPX-CEC	FEC	S7-1512C-1PN	S7-1516-3PN/DP	S7-313C-2DP	S7-314C-2PN/DP	S7-315F-2-PN/DP	CL1769-L24ER	CL1769-SL-NT	ML 1500	J.	FX1N		J.	J.
PartNumber EduTrainer	8043320	567274	NA	8065452	8095754 (extended I/O)	8065594	567103	8034581	567104	8034582	8096790	NA	J.	NA	J.	J.
MPS D Systems																
1234567 MPS 203 1A.0 MPS 203 1A.0				A												

MPS C

PLC Programs MPS C Stations

Control type	Festo			Siemens				Allen Bradley			Mitsubishi			Control type		
	CECC-UK	CPX-CEC	FEC	S7-1512C-1PN	S7-1516-3PN/DP	S7-313C-2DP	S7-314C-2PN/DP	S7-315F-2-PN/DP	CL1769-L24ER	CL1769-SL-NT	ML 1500	J.	FX1N		J.	J.
PartNumber EduTrainer	8043320	567274	NA	8065452	500000 Configuration: SPSID: BK-11-ST- 38-SS-LS	8065594	567103	8034581	567104	8034582	8096790	NA	J.	NA	J.	J.
MPS C Station																
195780 MPS-C Verteilen MPS-C Distributing	A	A	A	A			A	A	A	A		A		A		
540719 MPS-C Trennen MPS-C Separating	A	A	A	A			A	A	A	A		A		A		
535246 MPS-C Pick&Place MPS-C Pick&Place	A	A	A	A			A	A	A	A		A		A		
195781 MPS-C Prüfen MPS-C Testing	A	A	A	A			A	A	A	A		A		A		
195782 MPS-C Bearbeiten MPS-C Processing	A	A	A	A			A	A	A	A		A		A		
541113 MPS-C Lagern MPS-C Storing	A	A	A	A			A	A	A	A		A		A		
535248 MPS-C Fluid Muscle Press MPS-C Fluid Muscle Press	A	A	A	A			A	A	A	A		A		A		
535248 MPS-C Fluid Muscle Press ab August 2019 MPS-C Fluid Muscle Press since august 2019	NA	NA	NA	A			NA	NA	NA	NA		NA		NA		
195784 MPS-C Puffern MPS-C Buffer	A	A	A	A			A	A	A	A		A		A		
195783 MPS-C Handhaben pneu MPS-C Handling pneu	A	A	A	A			A	A	A	A		A		A		
567203 MPS-C Handhaben el MPS-C Handling el	A	A	NA	A			A	A	A	A		NA		NA		
195786 MPS-C Sortieren MPS-C Sorting	A	A	A	A			A	A	A	A		A		A		

Control type	PartNumber EduTrainer
MPS C Station	
195780 MPS-C Verteilen MPS-C Distributing	
540719 MPS-C Trennen MPS-C Separating	
535246 MPS-C Pick&Place MPS-C Pick&Place	
195781 MPS-C Prüfen MPS-C Testing	
195782 MPS-C Bearbeiten MPS-C Processing	
541113 MPS-C Lagern MPS-C Storing	
535248 MPS-C Fluid Muscle Press MPS-C Fluid Muscle Press	
195784 MPS-C Puffern MPS-C Buffer	
195783 MPS-C Handhaben pneu MPS-C Handling pneu	
567203 MPS-C Handhaben el MPS-C Handling el	
195786 MPS-C Sortieren MPS-C Sorting	